



▶▶▶ **PRINTING INSTRUCTIONS**

**Instructions for Printing onto Dark and Light Colored Textiles with FOREVER Subli-Flex 202 for 100% Cotton**

**Important Hint:** Mixed fibres and other textiles have to be tested by the user!

▶▶▶ **PRINT SETTINGS**

**IMPORTANT!**

Only for use in Ink-Jet Printers and with Sublimation Inks!

**Image Mode:** Mirror Image

▶▶▶ **TRANSFER SETTINGS**

	<b>MATT FINISH</b>	<b>HIGH GLOSS FINISH</b>
<b>PRESSURE</b>	5 bar (70 PSI), max. pressure	5 bar (70 PSI), max. pressure
<b>TEMPERATURE</b>	180°C (360°F)	180°C (360°F)
<b>TIME</b>	10 seconds + 30 seconds	30 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print in "mirror image" mode.
- ▶ Cut the outlines.
- ▶ Weed the white areas.
- ▶ **First press the t-shirt during 5 seconds to TAKE OFF the humidity in the textile.**
- ▶ Place the **FOREVER Subli-Flex 202** transfer onto the garment and put 5 sheets of copy paper on top.
- ▶ Press 10 seconds and **peel off** the backing paper after it **completely cold.**
- ▶ Cover the transfer with **Matt Finish Economy** and press again for **30 seconds.**

- ▶ Print in "mirror image" mode.
- ▶ Cut the outlines.
- ▶ Weed the white areas.
- ▶ **First press the t-shirt during 5 seconds to TAKE OFF the humidity in the textile.**
- ▶ Place the **FOREVER Subli-Flex 202** transfer onto the garment and put 5 sheets of copy paper on top.
- ▶ Press **10 seconds, remove the 5 sheets off** and press again for 30 seconds.
- ▶ **Peel off** the backing paper after it is **completely cold.**

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle).

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!